

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DOOR SLUG
Job Number	: 34307		
Estimate Number	: 10162		
P.O. Number	: N/A	Part Number	: D2587
This Issue	: 8/28/2007 S.O. No. : N/A	Drawing Number	: D2587 REV A1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A1
Previous Run	: 29067	Material	: N/A
Written By	:	Due Date	: 9/14/2007 Qty: 20 Um: Each
Checked & Approved By	:		
Comment	: Est D 04.05.31 Step 2 changed KJJ/JLM Est E 06.07.31 Waterjet EC		



1. **Author(s)** _____
 2. **Title** _____
 3. **Journal** _____
 4. **Volume** _____
 5. **Issue** _____
 6. **Page(s)** _____
 7. **Year** _____
 8. **DOI** _____
 9. **URL** _____
 10. **Accession Number** _____
 11. **Keywords** _____
 12. **Abstract** _____
 13. **Notes** _____
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 230. **References** _____
 23

Batch: M102723 (19) M100742 (1) SAB 27/02/31

1. The first step is to identify the problem or question that needs to be addressed. This involves understanding the context and the specific requirements of the task.

2. The second step is to gather relevant information and resources. This may involve researching existing solutions, consulting with experts, or collecting data.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the sequence of actions to be taken.

4. The fourth step is to implement the plan. This involves carrying out the tasks identified in the plan and monitoring progress.

5. The fifth step is to evaluate the results. This involves comparing the outcomes of the implementation against the original goals and objectives.

6. The sixth step is to reflect on the process and learn from the experience. This involves identifying what worked well, what didn't, and how the process can be improved for future tasks.

1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

2. Next, gather relevant information and data. This may involve research, consultation with experts, or collecting data from various sources.

3. Once the information is gathered, it is important to analyze it carefully. This involves identifying patterns, trends, and key factors that influence the outcome.

4. After analysis, a plan or strategy should be developed. This plan should outline the steps that need to be taken to address the problem or answer the question.

5. The next step is to implement the plan. This involves carrying out the tasks and actions that have been outlined in the strategy.

6. Finally, it is important to evaluate the results of the implementation. This involves comparing the actual outcomes with the expected results and identifying any areas for improvement.

SAN 07/03/31

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the work.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete them.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress to ensure that the objectives are being met.

5. The final step is to evaluate the results of the project. This involves assessing the effectiveness of the plan and identifying any areas for improvement or further action.



1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress regularly to ensure that the project is on track.





5. The final step is to evaluate the results of the project. This involves assessing the outcomes against the objectives and goals and identifying any areas for improvement or further action.

07-09-11

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: R Date: 07/09/11
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/09/06	#22	one parts was lost while deburring. P.C. Hammer error		Remind employees to take better care of part while deburring	En 07/09/10			
				Replace BA H100742	SAD 07/09/10			

NOTE: Date & initial all entries

Date: Tuesday, 8/28/2007 3:22:45 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR SLUG

Job Number: 34307

Part Number: D2587

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT ALODINE

EP 07/09/11 (20)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 37

EP 07/09/11 (20)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

EP 07/09/11

Job Completion



W 07-09-11

Dart Aerospace Ltd

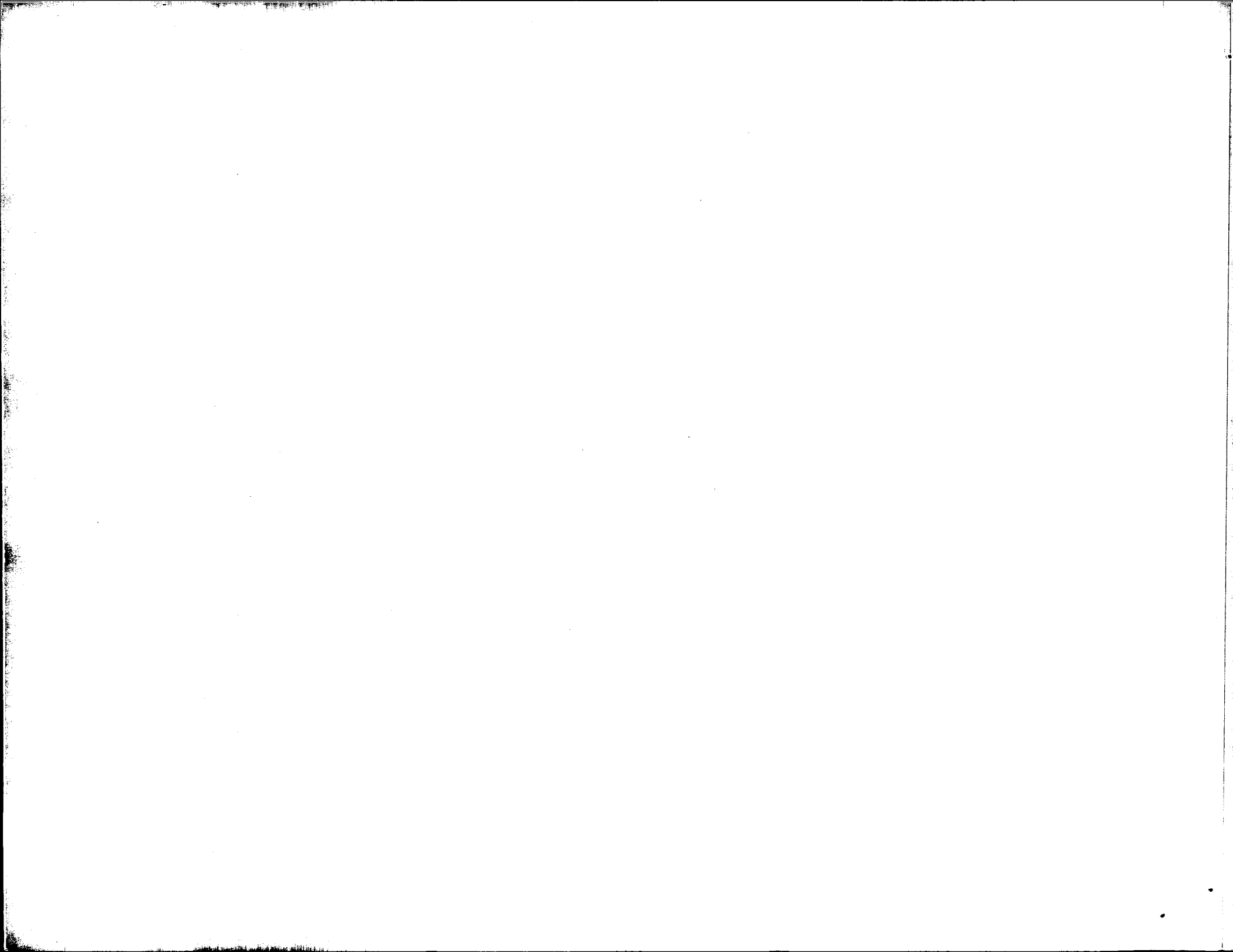
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

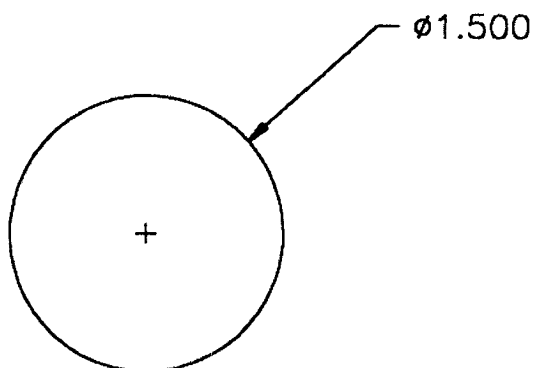
NOTE: Date & initial all entries






DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>M. M.</i>	APPROVED <i>M. M.</i>	D2587	SHEET 1 OF 1
DATE	TITLE		SCALE
96:07:11	DOOR SLUG		1:1
AI <i>KJH</i> 03.09.16		ADD 6061-T6 OPTION	

RELEASED
9607/23 BL



SHOP COPY
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WORK ORDER
NO. 34307

OR 6061-T6 (QQ-A-200/B OR QQ-A-225/B) 
MATERIAL: 5052-H32, 0.040 THICK
FINISH: ACID ECTCH, ALODINE